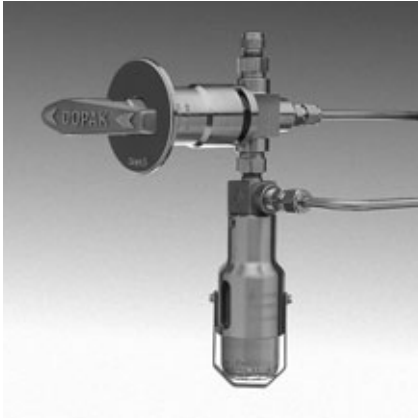


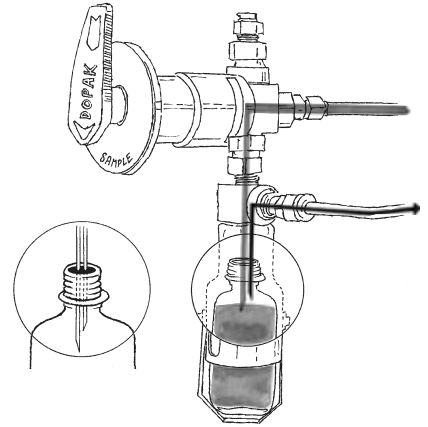
**DOPAK® Process Sampler Type DPM**

o n / o f f c o n f i g u r a t i o n

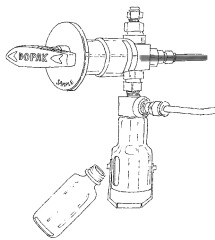


The ability to connect the sampler close to the sample point ensures optimal retrieval of a representative and contamination free sample.

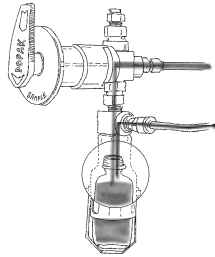
The DPM type sampler in on/off configuration allows product to flow directly into the sampler via a two-way valve.



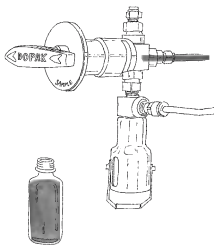
**1 OPERATION/FUNCTION**



**0 - off**  
Provide a new septum on your sample bottle. Insert the bottle, with cap and septum into the sleeve until the septum is pierced by the needles. Put the bottle retaining clip in place.

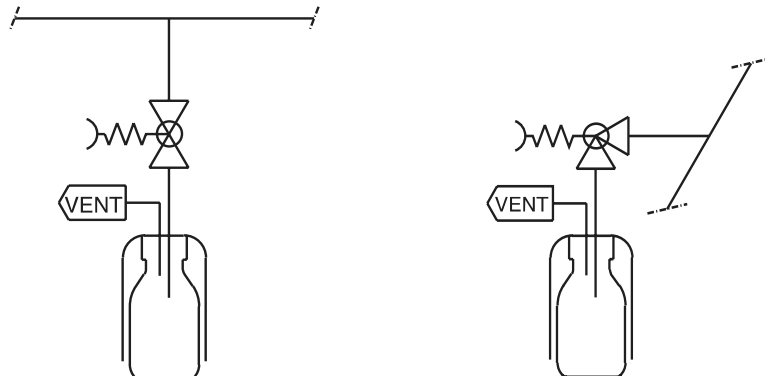


**1 - sample**  
Turn the handle to the "sample" position, allowing the product to flow into the sample bottle. When the required amount has been taken, turn the handle to the "off" position.



**2 - off**  
Remove the bottle retaining clip and pull the bottle out of the sleeve. The septum reseals automatically.

**2 TYPICAL P & ID**



### 3 FEATURES/ADVANTAGES/PROPERTIES

- Sampling directly under process pressure conditions
- Low pressure application
- Representative sampling
- Minimal dead volume
- Closed sampling

### 4 BASIC SPECIFICATIONS

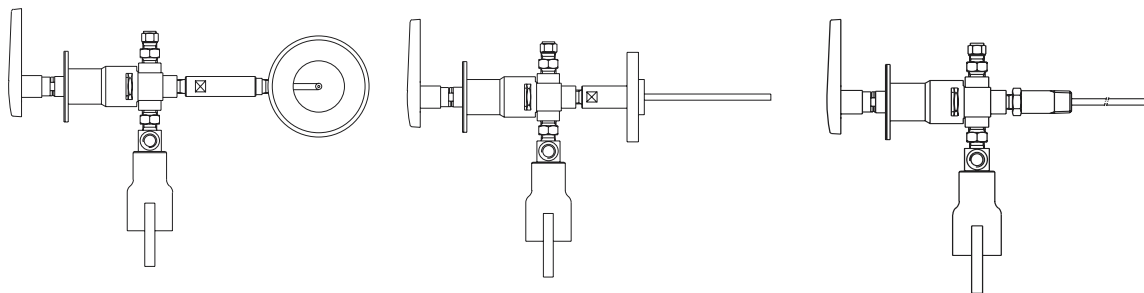
<b>Material</b>	SS316, SS316L.	
<b>Sleeve Type</b>	60cc sleeve with bottle retaining clip.	
<b>Needle Assembly</b>	Single piece VTO needle assembly with vent to outlet connection 1/4" FNPT. Process/vent needle ID:1.35 mm.	
<b>Valve</b>	Three-way ball valve type W83. PTFE seats, Viton A O-rings. Pressure range 103 bar @ 20°C (1500 psig @ 70°F). Temperature range -17/+232°C (0/+450°F).	
<b>Operation</b>	Manual.	
<b>Connections</b>	1/4" FNPT.	

**Please note:** the above is a basic specification only. DOPAK® Samplers can be offered with a wide variety of options as mentioned below.

### 5 OPTIONS

- |   |   |
|---|---|
| <input type="checkbox"/> Spring return handle | <input type="checkbox"/> Sample cooler              |
| <input type="checkbox"/> Lockable handle      | <input type="checkbox"/> Mounting bracket           |
| <input type="checkbox"/> Mounting plate       | <input type="checkbox"/> Steam sterilising cap      |
| <input type="checkbox"/> Pipe stand           | <input type="checkbox"/> Welded connection          |
| <input type="checkbox"/> Block valve          | <input type="checkbox"/> Continuous needle purge    |
| <input type="checkbox"/> Flow meter           | <input type="checkbox"/> Exotic materials           |
| <input type="checkbox"/> Enclosure            | <input type="checkbox"/> Larger/smaller sample size |

For more information please refer to our sheets:  
**Options for DOPAK® process sampler type DPM.**  
**Components for DOPAK® process samplers.**



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